

Plunge Pool Plumbing Recirculation

Layout & Installation Guide



When purchasing your pool there are two options:

- Standard Equipment Package – all items supplied in boxes
- Skid Upgrade Option – most items pre-plumbed on a skid



Standard Equipment Package

Items supplied loose

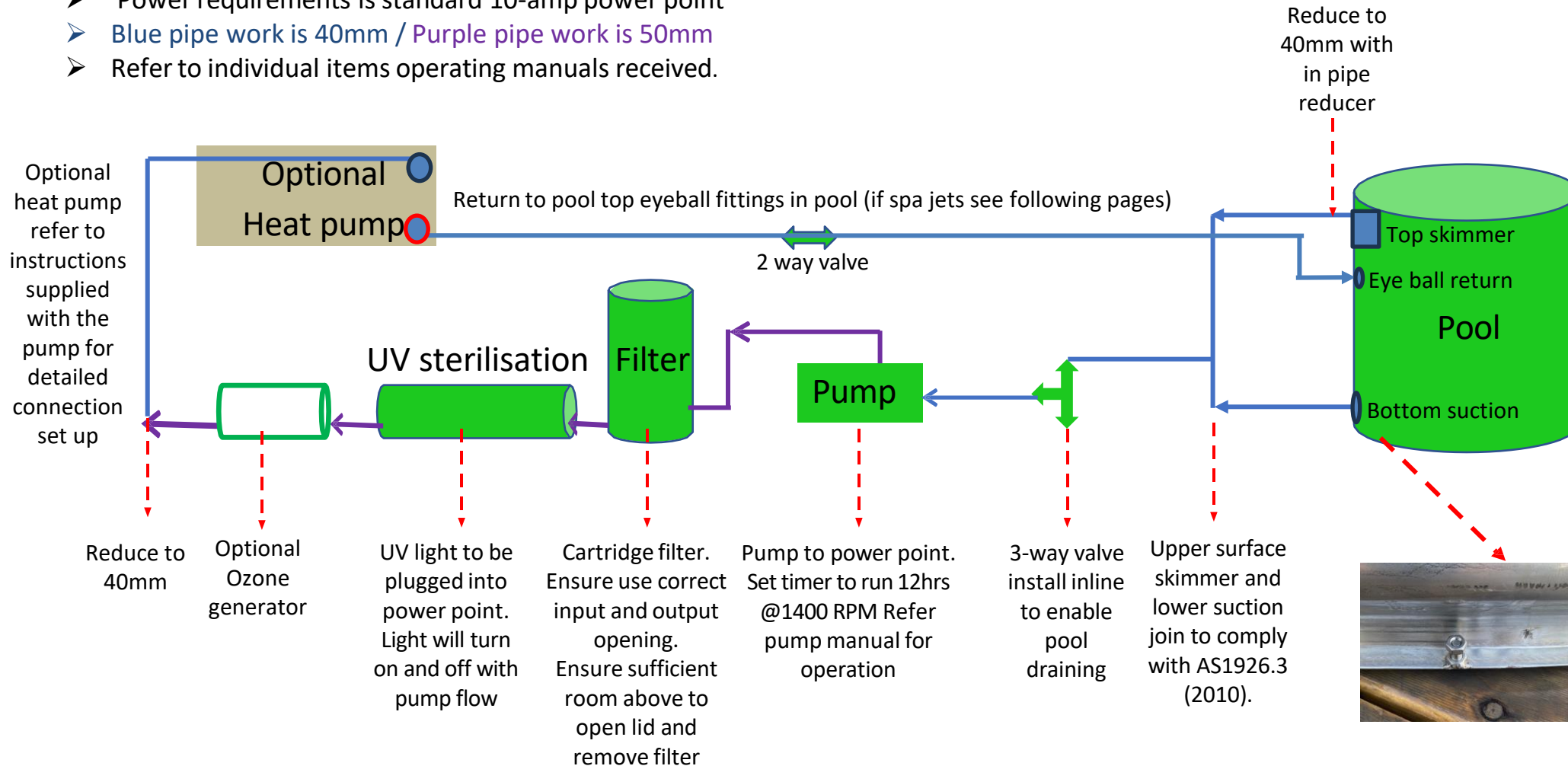


Pump Skid Option

Items pre-assembled onto skid

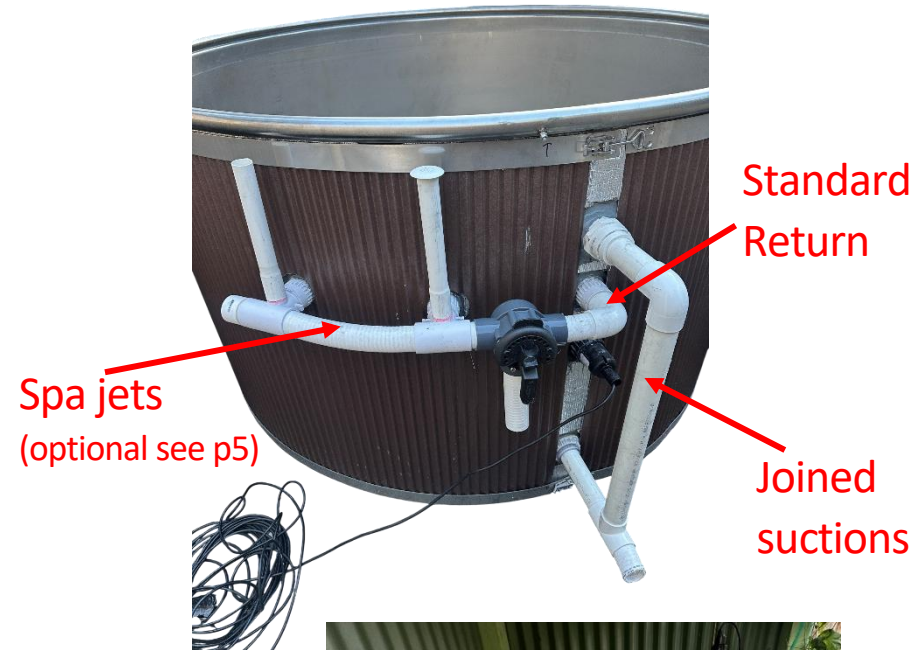
Standard Equipment Package

- Can be bunched up closer under a deck and valves located in convenient positions
- Keep in mind filter need to be removed from the top
- Power requirements is standard 10-amp power point
- Blue pipe work is 40mm / Purple pipe work is 50mm
- Refer to individual items operating manuals received.



Note
Pool must be earthed using the earth tab located at base of pool near suction fittings

Standard Package – Installation Examples



Std 10 amp
power point



Three-way valve

UV system

(note must be protected from rain)

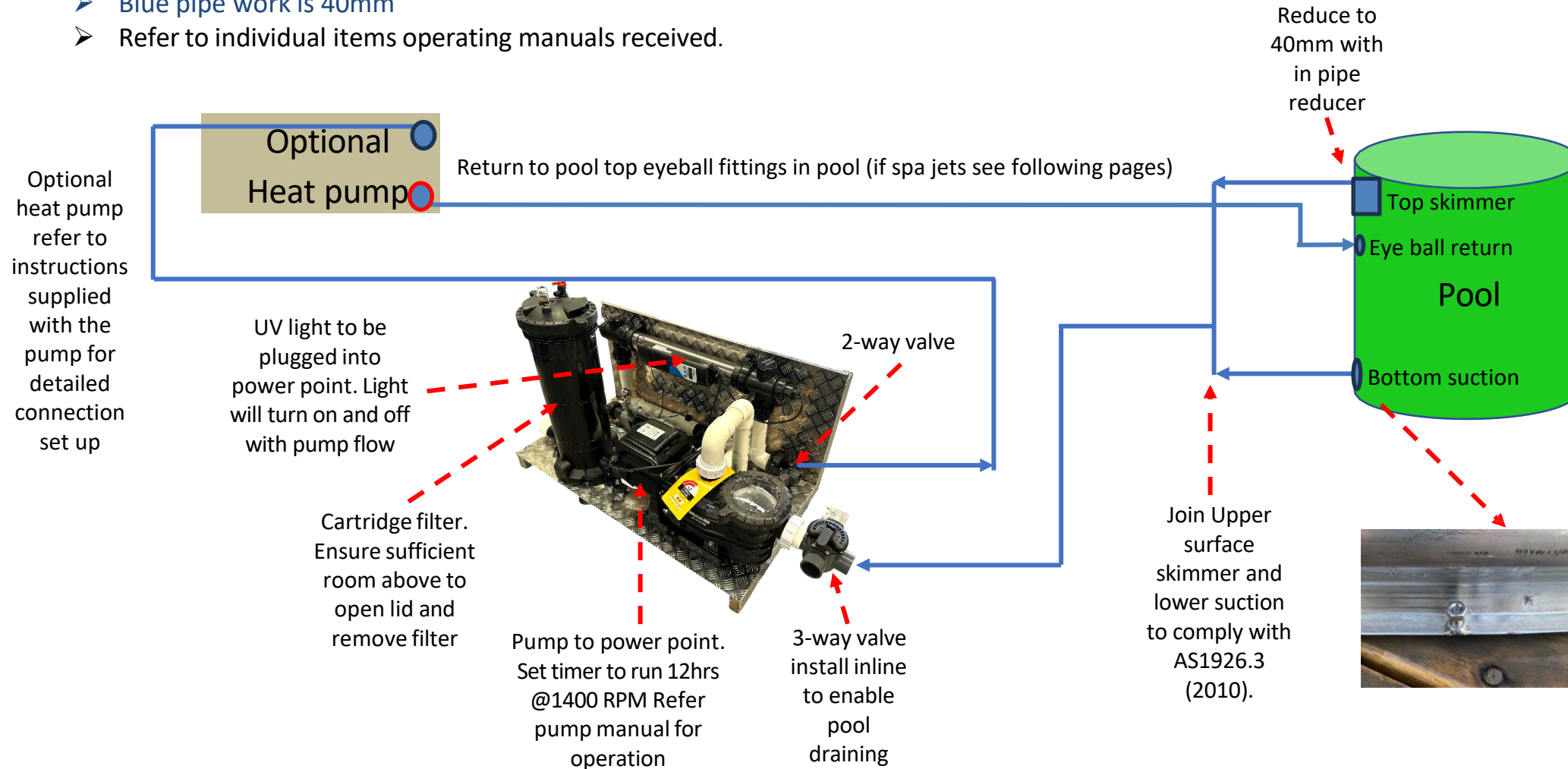


Owner Supplied items

- 40mm/50mm pressure pipe
- 40mm elbows as required
- 40mm x 45degree elbows as required
- 40mm x 50mm in socket reducer x 2

Skid Package – Plumbing Layout

- Can be bunched up closer under a deck and valves located in convenient positions
- Keep in mind filter need to be removed from the top
- Power requirements is standard 10 amp power point
- Blue pipe work is 40mm
- Refer to individual items operating manuals received.



Note
Pool must be earthed using the earth tab located at base of pool near suction fittings



Spa Jet Plumbing

- Spa jets are turned on or off via 3-way valve supplied
- Each spa jet assembly is joined to the other via flexible 40mm spa flex pipe
- At the last spa jet an end cap is required to close off the fitting.
- Locate three-way valve for easy access. Can be away from pool with extra pipe work

